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Routine ILS Flight Inspections Conducted From a Remote Location

> Mr Leslie E Atkinson Air Force Materiel Command (AFMC)

- Centralized Navigational Aids (NAVAIDS) maintenance began as a standard ILS equipment modernization in 2002
- AFMC leadership decided to exploit the remote maintenance capability of the new system in early 2003
- AFMC established the Customer Support Team (CST) as a centralized maintenance facility

- The CST maintains the following NAVAIDS at 7 airfields:
 - 11 Category I Instrument Landing Systems and 2 localizer-only systems
 - 5 Tactical Air Navigation (TACAN) systems
 - 1 Very High Frequency Omnirange (VOR)
 - 1 Distance Measuring Equipment (DME)
- Current CST manning is 4 technicians, 1 supervisor, and 1 work group manager

- All NAVAIDS systems are under a 15-year parts warranty
- Maintenance and certification activities conducted within a \$90K annual budget
- Availability rates exceed 99.6% across the fleet (All single transmitter systems)
- Mean time to repair statistics
 - 15 minutes when no part is required
 - 26 hours when part is required

- Centralized ILS Maintenance must address Periodic-with-Monitors flight inspections
- Traveling to perform routine flight inspections defeats the concept
- Procedures, hardware, and software developed to conduct periodic-withmonitors checks currently required in the US Standard Flight Inspection Manual

Software Controls

- All Localizer and Null Reference Glideslope (NRGS) checks/adjustments completed with software controls only
- Some checks and adjustments on Capture Effect (CEGS) and Sideband Reference Glideslopes (SBRGS) are also completed via software controls
- Process begins when the CST initiates a remote maintenance session

Remote Maintenance Session

- Technician contacts Remote Control and Status Unit (RCSU) utilizing the Portable Maintenance Data Terminal (PMDT) program
- RCSU provides:
 - Status to the Remote Status Display Unit (RSDU) in the ATC Operations area
 - Access to the Navigation Aids Remote
 Maintenance System (RMS) via status lines

Security

- Protocols and Levels:
 - USAF Telephone system that blocks unauthorized modem access
 - Positive control of site dial-in modem numbers
 - RCSU/RMS will only communicate with current PMDT version
 - Software positively controlled

Security

- Protocols and Levels Continued:
 - User Names and Passwords assigned to technicians
 - Highest level required to affect signal-in-space
 - Follow USAF rules for complexity
 - Changed periodically, when employees depart, and when compromises are suspected
 - Passwords and User Names encrypted with a special, proprietary protocol when transmitted

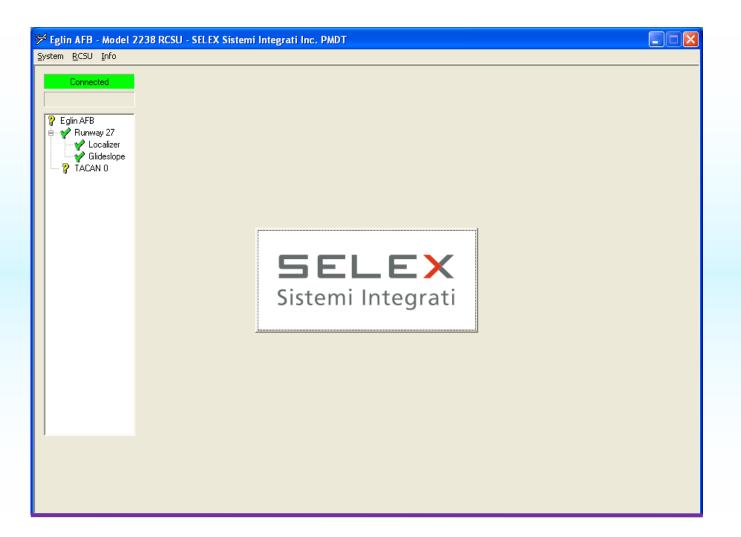
Security

- To affect signal-in-space, the technician must take control of the system
 - Immediate off-air status provided to ATC Operations
 - System removed from service
 - CST notified to begin investigation
- Connection logs are periodically screened to detect unauthorized incursions, none have been detected to date

Remote Maintenance Session

- Upon completion of secure login procedure:
 - Technician right-clicks on desired site
 - PMDT connects to site RMS
 - Pre-flight inspection checks are completed
- Technician can also connect to site directly if there is a line or RCSU failure
 - RCSU connection preferred due to greater transition speed

RCSU System Display



Localizer Flight Inspection

- Normal Alignment, Modulation, and Identity Modulation are adjusted using the PMDT Transmitter Configuration screen
- Normal Width is adjusted using the Transmitter Configuration screen in conjunction with the Wattmeter Data screen

Transmitter Configuration

۶ Eglin CHOT - Model	2100 Single CE Localizer - SELEX Si	istemi Int	tegrati Inc	. PMDT				
<u>S</u> ystem <u>R</u> MS M <u>o</u> nitors M	1onitor <u>1</u> Transmitters <u>D</u> iagnostics Info							
Connected	Transmitter Configuration Wattmeter Transmitter 1		<i>8</i> b	Next (F5)	Close (F6)	Apply (F7)	Reset (F8)	
Alert Local Transmitters Tx1	04/14/08 11:13:35 Course CSB Modulation Balance Offset	0.000 🛟	DDM					
G Antenna	CSB Modulation Percent Scale CSB RF Voltage Level Scale	101.7 ÷ 96.5 ÷	% % %					
Monitors Integral	SBO Phase Offset	-16.0 ÷	∼ Degrees %					
Alarm Bypass	CSB Modulation Percent Scale	0.000 ÷ 98.0 ÷ 99.0 ÷	DDM %					
Int CRS Pos 0.000 Int CRS Width 0.155 Int CLR Pos 0.000	SBO Phase Offset	100.0 ÷ •18.0 ÷ 102.0 ÷	% Degrees %					
Int CLR Width 0.154								

Wattmeter Data

System RMS Monitors Monitor <u>1</u> Iransmitters Diagnostics Info
Connected Transmitter Data
Wattmeter Data Transmitter 1 Synthesizer and PA Data
Alert Local 04/14/08 11:09:39
Transmitters
Tx1 Course Transmitter Parameters Clearance Transmitter Parameters
CSB Forward Power 15.100 Watts CSB Forward Power 12.000 Watts
Antenna CSB Reflected Power 0.000 Watts CSB Reflected Power 0.108 Watts
SBD Forward Power 0.306 Watts SBD Forward Power 0.400 Watts
SBU Reflected Power 0.000 wars SBU Reflected Power 0.002 wars
Monitors Integral
G Normal
Alarm
Bypass
Int CRS Pos 0.000
Int CRS Width 0.155 Int CLR Pos 0.000
Int CLR Width 0.155
Inline Phase 0.041

Localizer Flight Inspection

- If normal width, alignment, modulation, or identity modulation adjustments were required, it may be necessary to offset the monitors prior to starting the alarm checks
- This task is accomplished using the Monitor Offsets and Scale Factors screen in conjunction with the Monitor Integral Data screen

Monitor Offsets & Scale Factors

۶ Eglin CHOT - Model	2100 Single CE Localizer - SELEX Sistemi Integrati Inc. PMDT	
<u>System RMS Monitors N</u>	Aonitor <u>1</u> Iransmitters Diagnostics Info	
Connected	Monitor 1 Offsets and Scale Factors Image: Section and Scale Factors Im	
Transmitters	04/14/08 11:14:09 Course	
G Antenna	Centerline RF Reference Level 7417 🕂 FFT Power	
Off	Centerline DDM Offset 0.004 DDM Centerline SDM Scale 98.9 % Mod	
Monitors Integral	Ident Mod Percent Scale 103.0 ÷ % Mod Width DDM Offset -0.002 ÷ DDM	
G Normal Alarm Bypass		
	Centerline RF Reference Level 8393 🕂 FFT Power	
	Centerline DDM Offset 0.010 ÷ DDM Centerline SDM Scale 103.5 ÷ % Mod	
Int CRS Pos 0.000	Ident Mod Percent Scale 101.6 ÷ % Mod	
Int CRS Width 0.155	Width DDM Offset 0.002 + DDM	
Int CLR Pos 0.000 Int CLR Width 0.153 Inline Phase -0.005		

Monitor Integral Data

Connected	Monitor 1 Data		6		lext (F5) Close (F	6) Apply (F7	Reset (F8)	
	Integral Field Monitors	Certification Tes	t Results Mainter	ance Alerts	Status			
Alert Local	04/14/08 11:15:59	Course Ider	nt Status	lormal	Clearance Ident St.	atus No	rmal	
ransmitters	Antenna Fault		Synthesizer Lock F		Clearance Synt			
Tx1	Comm Fault		Reverse Sense		Clearance Rev			
G Antenna		- Alarm Low -	PreAlarm Low	Data	PreAlarm High	- Alarm High -	_	
	Course							
Off	Centerline RF Level	70.0	72.0	97.9	125.0	150.0	%	
donitors	Centerline DDM	-0.015	-0.011	0.000	0.011	0.015	DDM	
Integral	Centerline SDM	36.0	38.0	39.5	42.0	44.0	%	
G Normal	Ident Mod Percent	6.0	7.0	8.0	9.0	10.0	%	
Alarm Bypass	Width DDM	0.140	0.145	0.156	0.165	0.170	DDM	
	Clearance							
	Centerline RF Level	70.0	72.0	98.7	125.0	150.0	%	
	Centerline DDM	-0.026	-0.015	0.000	0.015	0.026	DDM	
	Centerline SDM	36.0	38.0	39.9	42.0	44.0	%	
CRS Pos 0.001	Ident Mod Percent	6.0	7.0	7.9	9.0	10.0	%	
CRS Width 0.156 CLR Pos 0.001	Width DDM	0.129	0.141	0.154	0.175	0.181	DDM	
CLR Width 0.154 ne Phase -0.002	RF Freq Difference	7600	7700	7999	8300	8400	Hz	
]			

Localizer Flight Inspection

- Alarm conditions are set up prior to flight inspection using the Waveform screens
 - Waveform Data tab
 - Various conditions tab
- Waveform files are named according to function
 - Example "Wide Wide"
- The Waveform screens are individually adjusted to duplicate alarm conditions

Waveform Data Names

۶ Eglin CHOT - Model	2100 Single CE Localizer - SELEX Sistemi Integrati Inc. PMDT	
<u>System RMS Monitors M</u>	Monitor <u>1</u> Iransmitters <u>D</u> iagnostics Info	
Connected	Waveforms Image: Mext (F5) Close (F6) Apply (F7) Reset (F8) RF Alarm No Identity Waveform #7 RF Test Waveform Data Names Normal Wide Wide Wide Normal Narrow Wide 04/23/07 20:31:50 04/23/07 20:31:50 04/23/07 20:31:50 04/23/07 20:31:50	
G Antenna Off Monitors Integral G Normal Alarm Bypass	Waveform #1 Name Normal Waveform #5 Name RF Alarm Waveform #2 Name Wide Wide Waveform #6 Name No Identity Waveform #3 Name Wide Normal Waveform #7 Name Waveform #7 Waveform #4 Name Narrow Wide Waveform #8 Name RF Test	
Int CRS Pos 0.000 Int CRS Width 0.155 Int CLR Pos 0.000 Int CLR Width 0.154 Inline Phase -0.002		

Waveform Wide Wide Setup

	2100 Single CE Localizer - SELEX Sistemi Integrati Inc. PMDT	
<u>System RMS Mo</u> nitors I	Monitor <u>1</u> Iransmitters Diagnostics Info	
Connected	Waveforms Image: Mexit (F5) Close (F6) Apply (F7) Reset (F8)	
Alert Local	BF Alarm No Identity Waveform #7 BF Test Waveform Data Names Normal Wide Wide Wide Normal Narrow Wide	
Transmitters	04/29/07 20:32:06 Waveform Name Wide Wide	
G Antenna	Course Clearance Clearance CSB Mod Balance 0.000 + DDM	
Monitors	CSB Mod Percent 40.0 * % CSB RF Level 60.1 * %	
G Normal	SBO RF Level 32.5 * % SBO RF Level 27.5 * %	
Bypass	Ident Mod Level 8.0 🐥 %	
Int CRS Pos 0.000		
Int CRS Width 0.156 Int CLR Pos 0.000 Int CLR Width 0.154 Inline Phase -0.002		

Localizer Alarm Checks

- Wide Alarm (for Single Frequency) and Course Wide, Clearance Wide (for Dual Frequency is selected with the appropriate Transmitter Waveform command
- After command is selected, monitor alarm is verified and reported to the panel technician
- At completion of check, the Normal Waveform is selected

Transmitter Commands

Transmitters F	Waveforms Commands 04/14/08 11:18:57 Antenna Fault	Transmitte	er 1 🔸 🕴 Anti	a la	-t-u-			
Tx1	Antenna Fault				arance Ident Status	Nolo		
A set a second	Comm Fault		Reverse CRS	i/CLR PA Enable i PA Disable PA Disable	Clearance Synthesize Clearance Reverse S		t Status	
G Antenna	Course	Alarm Low	CLR	PA Only PA Only		rm High —		
Off	Centerline RF Level	70.0	7	ct Waveform 🕠	1 Normal	150.0)15	% DDM	
Integral	Centerline SDM	36.0	38.0	39.6	2 Wide Wide 3 Wide Normal	1.0	%	
G Normal Alarm	Ident Mod Percent	6.0	7.0	0.0	4 Narrow Wide 5 RF Alarm).0	%	
Y Bypass	Width DDM	0.140	0.145	0.155	6 No Identity 7 Waveform #7	170	DDM	
Г	Clearance				8 RF Test			
	Centerline RF Level	70.0	72.0	98.1	90 Hz Only 150 Hz Only	0.0	% DDM	
	Centerline SDM	36.0	38.0	40.1	1020 Hz Only RF Only	4.0	%	
t CRS Pos 0.000	Ident Mod Percent	6.0	7.0	0.0	CSB Only	0.0	%	
t CRS Width 0.155 t CLR Pos 0.000	Width DDM	0.129	0.141	0.154	SBO Only	181	DDM	
it CLR Width 0.154 Ine Phase 0.002	RF Freq Difference	7600	7700	7999	8300	8400	Hz	

NRGS Flight Inspection

- Most checks/adjustments are the same as the localizer and will not be readdressed
- The exception is advance and delay phase to alarm checks
- This check is accomplished using the Transmitter Configuration screen
- The SBO Phase Offset is recorded, and then the Offset is adjusted in the positive direction until a width alarm occurs

NRGS Flight Inspection

- The technician reports advance to alarm to the panel technician, and how far the Offset was adjusted
- Process is repeated for delay to alarm
- SBO Offset is returned to original value
- Caveat: The initial SBO Offset value must be within ± 5° of zero in order to have sufficient range to adjust the system to alarm

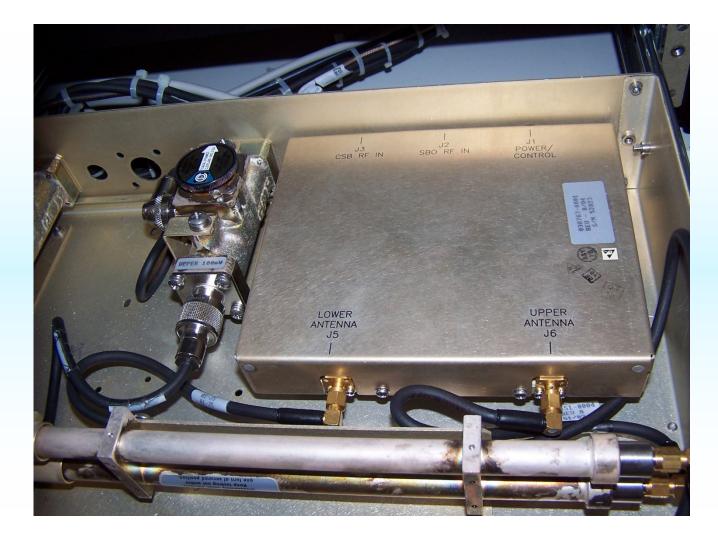
Transmitter Configuration

≫ DEMO - SELEX Sister	ni Integrati Inc. PMDT	
<u>S</u> ystem <u>R</u> MS M <u>o</u> nitors M	1onitor <u>1</u> Monitor <u>2</u> Monitor <u>3</u> Monitor <u>4</u> <u>I</u> ransmitters <u>D</u> iagnostics <u>I</u> nfo	
DEMO	Transmitter Configuration Image: Second se	
Alert Local Transmitters Tx1	08/26/07 10:24:19 Course CSB Modulation Balance Offset 0.000 ÷ DDM	
Antenna	CSB Modulation Percent Scale 101.0 ÷ % CSB RF Voltage Level Scale 83.0 ÷ % SBD RF Voltage Level Scale 93.0 ÷ % SBD Phase Offset 3.5 ÷ Degrees	
Integral Normal Alarm Bypass		
Int Path Pos		

SBRGS Flight Inspection

- The following checks required an additional hardware solution:
 - Low Angle Alarm
 - Advance Upper Antenna to Alarm
 - Delay Upper Antenna to Alarm
- The solution is the SBRGS Remote Test Unit (RTU)
- The unit is a special version of the SBRGS Amplitude Phase Control Unit (APCU)

The SBRGS ATU/RTU



SBRGS Flight Inspection

- Low Angle Alarm is set up prior to flight inspection using the Flight Check Attenuation screen in the same manner as the Waveform screens
- The dB difference between Path Normal and Path Low is the value reported to the panel technician
- The Path High option is available for commissioning/special flight inspections

Upper Antenna Attenuation

₩ DEMO - SELEX Sistemi	Integrati Inc. PMDT	
<u>S</u> ystem <u>R</u> MS M <u>o</u> nitors Mon	iltor <u>1</u> Monitor <u>2</u> Monitor <u>4</u> Iransmitters <u>D</u> iagnostics Info	
	Transmitter Configuration Image: Section of the sec	
Alert Local Transmitters Tx1 Antenna	03/13/05 15:08:45 Upper Antenna Attenuation Path High 3.0 ÷ Path Normal 2.5 ÷ Path Low 2.0 ÷	
Off Monitors Integral Alarm Bypass		
Int Path Pos Int Path Width		

SBRGS Flight Inspection

- Advance and delay Upper Antenna to alarm switches in a fixed 19 degree phase shift in response to a command from the Remote Test dropdown menu
- That amount of dephase is reported to the panel technician
- The Normal Configuration command is selected at the conclusion of the checks

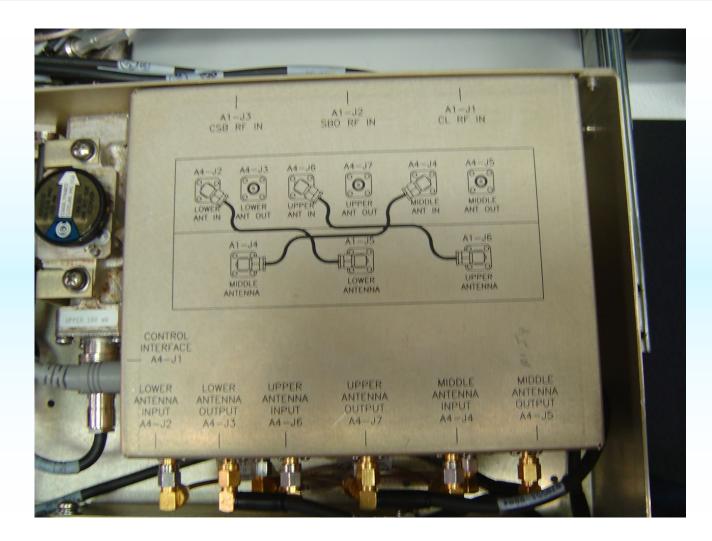
SBRGS Remote Test Dropdown

₩ DEMO - SELEX Siste	mi Integrati Inc. PMD	ſ			
System RMS Monitors	Monitor 1 Monitor 2 Mon	itor 3 Monitor 4 Transmitters Diag	gnostics Info		
DEMO	Monitor 1 Data	est Results Main Configuration Waveforms Commands Course Synthesizer Lock Fa			set (F8)
Antenna	Comm Fault	Course Reverse Sense	Data	Set Path High Set Path Low	
Off	Path RF Level Path DDM			DDM	
Integral Normal Alarm Bypass	Vidth DDM				
Int Path Pos Int Path Width					

CEGS Flight Inspection

- The following checks required an additional hardware solution:
 - Attenuate Upper Antenna to Alarm
 - Advance Middle Antenna to Alarm
 - Delay Middle Antenna to Alarm
- The CEGS RTU provides this function
- The unit is mounted atop the CEGS APCU

The CEGS ATU



CEGS Flight Inspection

- The Advance and Delay Middle Antenna commands switches in a fixed 15 degree phase shift in response to a command from the Remote Test dropdown menu
- The Attenuate Upper Antenna command switches in a fixed 1.4 dB of attenuation
- Those amounts of dephase and attenuation are reported to the panel technician

CEGS Remote Test Dropdown

Connected	Monite Integra 04/15/08 09:18:49	Transmitte Remote T	er 1 Hens State ests Normal Middle A		anaa Cunt	6) Apply (F7		
Tx1	Comm Fault	Course	-	intenna Delay Intenna Atteni				
G Antenna	Course	Alarm Low	PreAlarm Low	Data	PreAlarm High	Alarm High -		
Off	Path RF Level	80.0	85.0	100.9	120.0	125.0	%	
Monitors	Path DDM	-0.050	-0.025	-0.001	0.025	0.050	DDM	
Integral	Path SDM	76.0	78.0	80.4	82.0	84.0	%	
G Normal Alarm Bypass	Width DDM	0.160	0.165	0.173	0.185	0.195	DDM	
	Clearance							
	RF Level	80.0	85.0	100.9	125.0	150.0	%	
t Path Pos 0.001 t Path Width 0.173	150Hz Mod Percent	65.0	75.0	80.1	85.0	95.0	%	
	RF Freq Difference	7600	7700	8000	8300	8400	Hz	

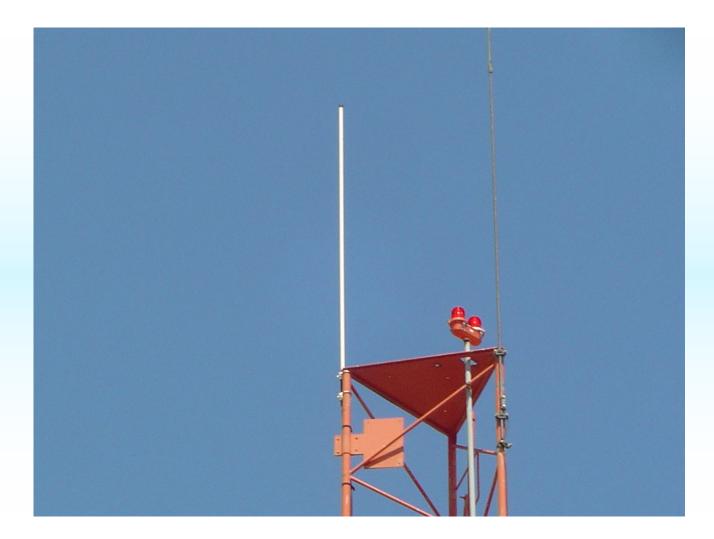
Flight Check Communications

- The CST utilizes a dial-up radio system at each airfield, located at one of the glideslopes
- The radio's are pre-programmed with the four flight check frequencies
- An adapter in the CST facility allows the remote radios to act in the same manner as a push-to-talk radio
- A */# keying method is used as a backup

Dial-up Radio



Dial-up Radio Antenna



IFIS 2008, OKC

Remote Control Adapter



Local Augmentation Personnel

- They are Airfield Systems technicians who maintain the Radar, ATC Radio, and Meteorological systems
- NAVAIDS involvement normally limited to:
 - Remove and replace actions
 - Shelter maintenance
 - Interaction with base agencies for phone, power, and temperature control issues
 - Field readings from the portable ILS receiver

Local Augmentation Personnel

- Have not and will not receive formal Navigational Aids system training; the fully trained personnel are assigned to the CST
- These personnel are not normally required to participate in flight inspections except:
 - A communications line or remote radio failure
 - Collecting new field references if changes were mandated during flight inspection

• Time Saved

- Technicians do not have to travel from localizer-to-glideslope to complete inspections
- Point and click inspections adjustments decrease the time needed to configure systems for alarm and back to normal checks
- Errors Decreased
 - Advance set-up of alarm conditions
 decreases errors made in the heat of battle

- Flexibility
 - The CST is able to handle last minute schedule changes and unannounced arrivals with ease; since we don't have to pack up and drive to the sites, we can be flight checking within 5 minutes of notification
 - If a flight inspection aircraft is delayed, other work can be performed rather than sitting at a site waiting

- Proficiency Maintained
 - Due to the long interval between periodicwith-monitors flight inspections, it is difficult to maintain practical proficiency
 - Small cadre of personnel performing all of the inspections at 7 airfields; we get plenty of practice
 - Added benefit, the flight crew knows they are working with very experienced ground technicians at all of our airfields

- Potential Manpower and Monetary Savings
 - Flight inspections can be centralized using remote capability – need for less on-site manning
 - The 5 technicians in the CST can conduct 5 flight inspections simultaneously

Drawbacks and Solutions

- Relatively few problems have occurred implementing remote flight inspection
- Initially, the CST needed local assistance to communicate with flight check

Remote radios solved this problem

 Also, the CST could not perform CEGS and SBRGS flight inspections remotely at the outset

Adding the remote test units solved this issue

Future Work

- Currently working the process to place the RCSU computers on the base networks with the most current security protocols
- While meant to enhance our remote maintenance and monitoring posture, flight inspection program fallout will be:
 - Quicker response times
 - Less reliance on aging copper in the ground communications infrastructure

Summary

- The CST has successfully performed remote flight inspection since Feb 2003
 - This equates to approximately 40 inspections that did not require on-airfield personnel

- Saved \$100k in travel costs alone

- Many hours saved utilizing point and click adjustments and not moving site-to-site
- Flexibility and training opportunities contribute to an already stellar program

Questions?

• (Especially the "what if" variety)